

Technical Report No.:	14-00850-CX-SHA-00	
Manufacturer:	Valeo Ichikoh (China) Auto Lighting Co., Ltd. Foshan Branch	
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# TECHNICAL REPORT

# No.: 14-00850-CX-SHA-00

Test according to ECE regulation relating to

# ECE Regulation No.: 112

Headlamps emitting an asymmetrical passing beam or a driving beam

including all amendments up to

supplement 04 to the 01 series of amendments

	Approvals granted up to now	
ECE	Number of approval	Date
ECE		



Fechnica Manufac Fype:	al Report No.: turer:	14-00850-CX-SHA-00 Valeo Ichikoh (China) Auto 90076193	Lig	hting Co., Ltd. Foshan Branch Page 2 / 9
I.	Technical de	escription		
0.1.	Make (trade r	name of manufacturer)	:	PIAA or CIBIÉ or VALEO
0.2.	Туре		:	90076193
0.2.1.	Variants		:	Refer to manufacturer's information doucment 0.2.1.
0.3.	Means of ider	ntification of type	:	By digits
0.4.	Concise desc	cription		
	Category as o marking	described by the relevant	:	HR PL
	Number and a lamp(s)	category(ies) of filament	:	N/A
		minous flux used for the sing beam (Im)	:	N/A
	Principal pass approximately	sing beam operated at y (V)	:	N/A
	Measures acc of this Regula	cording to paragraph 5.8 ation	:	N/A
	code(s) of LE	specific identification D module(s) and for each a statement whether it is or not	:	No, one LED module and no ID code
		specific identification ectronic light source s)	:	One and N/A(integrated with LED module)
		e luminous flux as paragraph 5.9. exceeds s	:	N/A
	The adjustme determined a	ent of the cut-off has been t	:	25m



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	The determination of the minimum sharpness of the 'cut-off' has been carried out at	:	N/A
0.5.	Name and address of manufacturer	:	Valeo Ichikoh (China) Auto Lighting Co., Ltd. Foshan Branch No. 7 Huabaonan Road (D Area of Main Production Zone), Chancheng District, Foshan City, Guangdong Province 528000, P. R. China
0.6.	Name and address of assembly plant	:	Valeo Ichikoh (China) Auto Lighting Co., Ltd. Foshan Branch No. 7 Huabaonan Road (D Area of Main Production Zone), Chancheng District, Foshan City, Guangdong Province 528000, P. R. China
			Valeo Sistemas Eléctricos, S.A. de C.V. Avenida de la Montaña No. 102 Parque Industrial Querétaro Santa Rosa Jauregui, Querétaro C.P. 76220 México
			Wuhu Valeo Automotive Lighting Systems Co., Ltd. North Fengming Lake Road (South of Longshan Tunnel), Economic and Technological Development Zone, Wuhu City, Anhui Province, 241009, P.R. China
			Valeo Sistemas Eléctricos, S.A. de C.V. Planta 2 Avenida Industria Minera No. 502 Manzana 5, Lotes 1,2 y 3 Parque Industrial Querétaro Santa Rosa Jáuregui, Querétaro C.P. 76220, México
0.7.	Location of the approval mark	:	On the lens
0.8.	If applicable, name and address of the manufacturer's representative	:	N/A



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# II. <u>Test record</u>

1. <u>Test conditions</u>

1.1.	Technical data of the test samples	:	<ul> <li>Four samples were tested.</li> <li>Sample No. 1 and sample No. 2 used for photometric measurement.</li> <li>Test voltage of sample No. 1 is 13.20V,</li> <li>Test voltage of sample No. 2 is 28.00V.</li> <li>Sample No. 3 and sample No. 4 used for tests of LED module.</li> <li>Test voltage of sample No. 3 is 13.20V,</li> <li>Test voltage of sample No. 4 is 28.00V.</li> <li>The devices have two mounting positions, mounting position 1 and mounting position 2, detail refer to manufacturer's information document 1.6. and drawing No. 1.</li> <li>For information about the form of the lamp, the position of the reference point and the reference axis, see information document.</li> </ul>
1.2.	Test procedures used	:	According to ECE Regulation No. 112.01.
1.3.	Measuring and test equipment	:	Full automatic photometric test system for automobile lamps LMT Lichtmesstechnik GmbH Berlin Type GO – H1400 Multifunction meter of voltage and current –Keithley Type 2000



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### 2. <u>Test results</u>

- 2.1. General Specifications
  The headlamps have been made as to retain their prescribed photometric characteristics and to remain in good working order when in normal use, in spite of the vibrations to which they may be subjected.
  Headlamps have been give adequate illumination, and good illumination when emitting the driving-beam.
- 2.2. Test record of the photometric measurements of the driving beam, class B
- 2.2.1. Mounting position 1: Mounted from bottom

	2.2.1.1.	Sample No. 1	, test voltage 13.20V,	, after 1 minute and after stabilized.
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	Point of the	Limit	s [cd]	Measured values [cd]			
No.	measurement	Minimum	Maximum	After 1 minute	After stabilized	Conclusion	
1	HV	0.81 <sub>max.</sub>		49574.130	46765.030	Complies	
2	I <sub>max.</sub>	40500.00	215000.00	49870.854	47044.940	Complies	
3	H-5L	5100.00		8972.506	8464.082	Complies	
4	H-2.5L	20300.00		23989.549	22630.190	Complies	
5	H-2.5R	20300.00		22850.961	21556.120	Complies	
6	H-5R	5100.00		9545.811	9004.901	Complies	

2.2.1.2. Sample No. 2, test voltage 28.00V, after 1 minute and after stabilized.

	Point of the	Limit	s [cd]	Measured	values [cd]	
No.	measurement	Minimum	Maximum	After 1 minute	After stabilized	Conclusion
1	HV	0.81 <sub>max.</sub>		53182.980	48534.460	Complies
2	I <sub>max.</sub>	40500.00	215000.00	54333.185	49584.130	Complies
3	H-5L	5100.00		11227.503	10246.150	Complies
4	H-2.5L	20300.00		31878.135	29091.790	Complies
5	H-2.5R	20300.00		30155.540	27519.760	Complies
6	H-5R	5100.00		9868.131	9005.596	Complies

Reference Mark (Imax / 4300): 12.5

\*Average of the value for Sample No. 1 and Sample No. 2.



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# 2.2.2. Mounting position 2: Mounted from top

## 2.2.2.1. Sample No. 1, test voltage 13.20V, after 1 minute and after stabilized.

	Deint of the	Limit	s [cd]	Measured values [cd]			
No.	Point of the measurement	Minimum	Maximum	After 1 minute	After stabilized	Conclusion	
1	HV	0.81 <sub>max.</sub>		56431.940	51673.460	Complies	
2	I <sub>max.</sub>	40500.00	215000.00	60285.775	55202.330	Complies	
3	H-5L	5100.00		7563.632	6925.848	Complies	
4	H-2.5L	20300.00		25761.340	23589.080	Complies	
5	H-2.5R	20300.00		24142.429	22106.680	Complies	
6	H-5R	5100.00		8170.967	7481.971	Complies	

2.2.2.2. Sample No. 2, test voltage 28.00V, after 1 minute and after stabilized.

	Point of the	Limit	s [cd]	Measured	values [cd]	
No.	measurement	Minimum	Maximum	After 1 minute	After stabilized	Conclusion
1	HV	0.81 <sub>max.</sub>		55022.390	53652.830	Complies
2	I <sub>max.</sub>	40500.00	215000.00	56078.344	54682.500	Complies
3	H-5L	5100.00		11923.405	11626.620	Complies
4	H-2.5L	20300.00		37324.041	36395.010	Complies
5	H-2.5R	20300.00		35844.658	34952.450	Complies
6	H-5R	5100.00		9264.168	9033.574	Complies

Reference Mark (Imax / 4300): 12.5

\*Average of the value for Sample No. 1 and Sample No. 2.

2.3. Stability of photometric performance of headlamp in operation.

### 2.3.1. Test record of photometric test – Sample No. 1.

	o. Point of the measurement		₽	leasured values [co	d]
No.			Clean –	Clean –	Dirty –
			prior to test	after 12 hours	after 1 hour
1	Driving beam	Imax.	47044.940	48814.380	46865.000

\* The result complies with the requirements prescribed in paragraph 1.1.2. of Annex 4 in this Regulation.



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- 2.4. Tests on plastic lens
- 2.4.1. Test report for plastic material of the lens attached to the manufacturer's information document.
- 2.4.2. Tests of the complete headlamp incorporating a lens of plastic material.
- 2.4.2.1. Test of adherence of coatings Sample No. 2.- No appreciable impairment of the gridded area Complies.
- 2.5. Test record of the colour
- 2.5.1. Mounting position 1, driving beam White

Sample	Measure	d values	Limits
			W <sub>12</sub> green boundary: y = 0.150 + 0.640 x
	х у		$W_{23}$ yellowish green boundary: y = 0.440
		V	$W_{34}$ yellow boundary: x = 0.500
		У	$W_{45}$ reddish purple boundary: y = 0.382
			$W_{56}$ purple boundary: y = 0.050 + 0.750 x
			$W_{61}$ blue boundary: x = 0.310
Sample No. 1	0.3280	0.3292	Complies
Sample No. 2	0.3240	0.3249	Complies

## 2.5.2. Mounting position 2, driving beam – White

Sample	Measure	d values	Limits
			W <sub>12</sub> green boundary: y = 0.150 + 0.640 x
	x		$W_{23}$ yellowish green boundary: y = 0.440
		V	$W_{34}$ yellow boundary: x = 0.500
		У	$W_{45}$ reddish purple boundary: y = 0.382
			$W_{56}$ purple boundary: y = 0.050 + 0.750 x
		$W_{61}$ blue boundary: x = 0.310	
Sample No. 1	0.3136	0.3236	Complies
Sample No. 2	0.3150	0.3240	Complies



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### 2.6. Test record of LED module

#### 2.6.1. Sample No. 3, test voltage 13.20V

# 2.6.1.1. Colour rendering

	Limit	Measured value	Conclusion
Sample No. 3	K <sub>red</sub> ≥ 0.05	0.088	Complies

#### 2.6.1.2. UV-radiation

	Limit	Measured value	Conclusion
Sample No. 3	K <sub>UV</sub> ≤10 <sup>-5</sup> W/Im	6.21 × 10 <sup>-9</sup>	Complies

# 2.6.1.3. Temperature stability

Test Point	after 1 min [cd]	after stabilized [cd]	Ratio	Conclusion
Driving beam HV	49574.130	46765.030	1.06	Complies

# 2.6.2. Sample No. 4, test voltage 28.00V

# 2.6.2.1. Colour rendering

	Limit	Measured value	Conclusion
Sample No. 4	$K_{red} \ge 0.05$	0.090	Complies

## 2.6.2.2. UV-radiation

	Limit	Measured value	Conclusion
Sample No. 4	$K_{UV} \le 10^{-5} \text{ W/lm}$	7.4 × 10 <sup>-8</sup>	Complies

## 2.6.2.3. Temperature stability

Test Point	after 1 min [cd]	after stabilized [cd]	Ratio	Conclusion
Driving beam HV	53182.980	48534.460	1.09	Complies



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3.	Specimen sul	bmitted to test on	:	16.11.2014 (DD.MM.YY	YY)
4.	Place of test		:	: CVC, Guangzhou, P.R. China	
	Date of test		:	19.11.2014 to 12.12.201 (DD.MM.YYYY)	4
III.	<u>Enclosures</u>				
	Manufacturer	's information document No.		90076193-00 16.11.2014 (DD.MM.YY	YY)

## IV. <u>Statement of conformity</u>

The information folder as mentioned under No. III and the type described therein are in compliance with the test specification mentioned above. The worst-case was selected in accordance with document "Preparation of Test Reports". The test report may be reproduced and published in full and by the client only. It can be reproduced partially with the written permission of the test laboratory only.

München, 16.12.2014 (DD.MM.YYYY)

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Joe Zhou

Test Laboratory / DIN EN ISO 17025

Genehmigungsbehörde/ Approval authority	Land/Country	Registriernummer/ Registration-number	Aktueller Benennungsumfang/ Actual scope list	
Kraftfahrt-Bundesamt (KBA)	Deutschland/ Germany	KBA-P 00100-10	www.kba.de	
Vehicle Certification Agency (VCA)	Vereintes Königreich/ United Kingdom	VCA-TS-006	http://ec.europa.eu/enterprise/se ctors/automotive/approval- authorities-technical- services/technical- services/index_en.htm	
Approval Authority of the Netherlands (RDW)	Niederlande/ The Netherlands	RDW-99050009 01		
National Standards Author-	Irland/	Technical Service		
ity of Ireland (NSAI)	Ireland	Number: 49		
Vehicle Safety Certification Center (VSCC)	Taiwan/ Taiwan	DE04-06-1	http://www.vscc.org.tw/English/D efault.aspx	